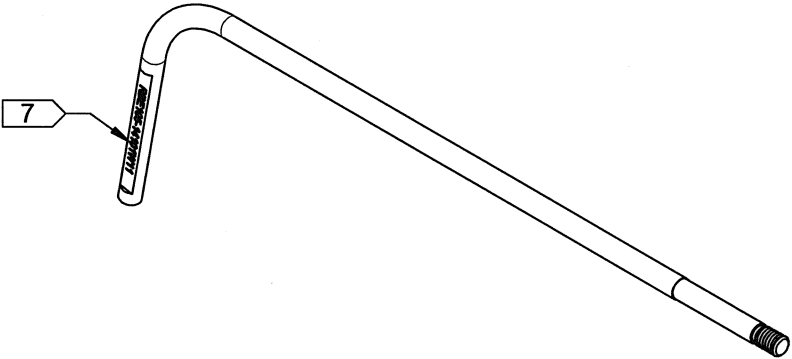
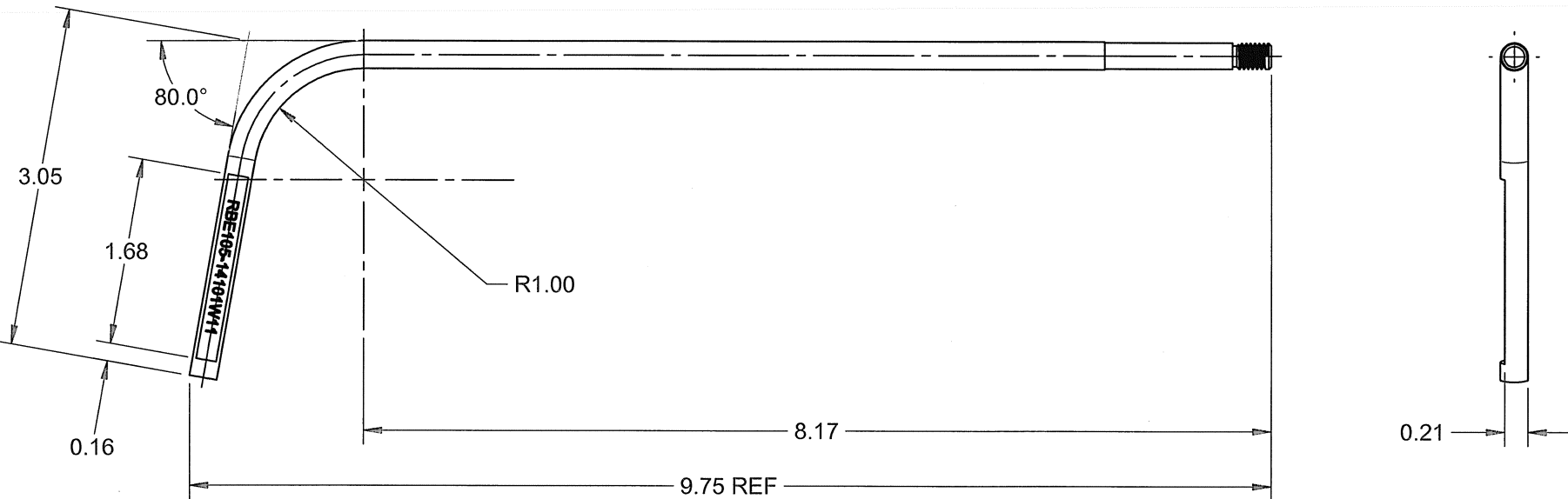


FLAT PATTERN



RBE105-14101W11 EXTRACTOR

9



0.21

- NOTES:
- 1) MATERIAL: McMaster#6628K23 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
 - 8) CENTER DRILL IS ACCEPTABLE
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	UPDATED DRAWING TEMPLATE AND NOTES FINISH WAS ZINC PLATE IS BLACK OXIDE DIM WAS Ø.235 IS Ø0.25. Ø0.235 ALONG 1.50 LENGTH OF ROD ONLY. DIM WAS 9.75 IS 9.75 REF. DIM WAS (2.95) IS 3.05. REMOVED 100° DIM. ADDED 80.0° DIM MATERIAL WAS 4140/4142 IS McM#	19-509	KPT
1	RELEASED FOR PRODUCTION		RJC
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. B
MFG. APPR.	DP	RBE105-14101W11	SHEET 1 OF 1
APPROVED	Wp	TITLE	SCALE
		EXTRACTOR	NTS
DATE	1/15/2019	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	